



USER MANUAL

Renon Inverter Flex LV Series (R-IFL12-US02)







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1. Introduction

1-1. System Overview

This Renon Flex series inverter can provide power to connected loads by utilizing PV power, utility power and battery power.

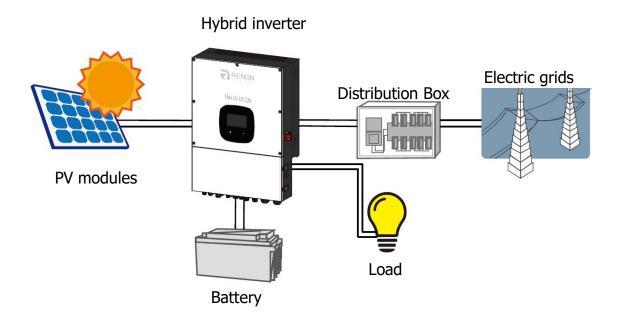


Figure 1 Basic Hybrid PV System Overview

Depending on different power situations, this hybrid inverter is designed to generate continuous power from PV solar modules (solar panels), battery, and the utility. When MPP input voltage of PV modules is within acceptable range (see specification for the details), this inverter is able to generate power to feed the grid (utility) and charge battery. This inverter is only compatible with PV module types of single crystalline and poly crystalline. Do not connect any PV array types other than these two types of PV modules to the inverter. Do not connect the positive or negative terminal of the solar panel to the ground.





| 1-2. Production Specifications | | | | |
|-------------------------------------------------------------|-----------------------------------------------|--|--|--|
| Model | R-IFL12-US02 | | | |
| RATED POWER | 10000 W | | | |
| PV INPUT (DC) | | | | |
| Maximum DC Power | 12000 W | | | |
| Nominal DC Voltage | 360 VDC | | | |
| Maximum DC Voltage | 600 VDC | | | |
| Working DC Voltage Range | 120 VDC ~ 550 VDC | | | |
| Start-up Voltage / Initial Feeding Voltage | 125 VDC / 160 VDC | | | |
| MPP Voltage Range / Full Load MPP Voltage Range | 120 VDC ~ 550 VDC | | | |
| Maximum Input Current | 2 x 18 A (MAX 30 A) | | | |
| Isc PV (absolute maximum) | 2 x 18 A (MAX 30 A) | | | |
| Max. inverter back feed current to the array | 0 A | | | |
| GRID OUTPUT (AC) | | | | |
| Nominal Output Voltage | 120 VAC (P-N) / 208 VAC (P-P)/ 240 VAC(P-P) | | | |
| Output Voltage Range | 105.5 - 132 VAC (1 1)/ 210 VAC(1 1) | | | |
| Output Frequency Range | 47.5 ~ 51.5 Hz or 59.3~ 60.5Hz | | | |
| Nominal Output Current | 41.7A per phase | | | |
| Inrush Current/Duration | 50 A per phase / 20ms | | | |
| Maximum Output Fault Current/Duration | 90 A per phase / 1ms | | | |
| Maximum Output Overcurrent Protection | 90 A per phase | | | |
| Power Factor Range | 0.9 lead – 0.9 lag | | | |
| AC INPUT | 0.5 ledu — 0.5 lag | | | |
| AC Start-up Voltage | 85 VAC per phase | | | |
| Auto Restart Voltage | | | | |
| | 90 VAC per phase | | | |
| Acceptable Input Voltage Range | 85 - 140 VAC per phase | | | |
| Nominal Frequency | 50 Hz / 60 Hz | | | |
| AC Input Power | 10000VA/10000W | | | |
| Maximum AC Input Current | 60 A | | | |
| Inrush Input Current 60 A / 1ms | | | | |
| BATTERY MODE OUTPUT (AC) | 120 VAC (D NI) / 200 VAC (D D) / 240 VAC(D D) | | | |
| Nominal Output Voltage | 120 VAC (P-N) / 208 VAC (P-P)/ 240 VAC(P-P) | | | |
| Output Frequency | 50 Hz / 60 Hz (auto sensing) | | | |
| Output Waveform | Pure sine wave | | | |
| Output Power | 10000VA/10000W | | | |
| Efficiency (DC to AC) | 91% | | | |
| BATTERY & CHARGER (Lead-acid/Li-ion) | 40 62 1/00 | | | |
| DC Voltage Range | 40 – 62 VDC | | | |
| Nominal DC Voltage | 48 VDC | | | |
| Maximum Battery Discharging Current | 200 A | | | |
| Maximum Charging Current | 200 A | | | |
| GENERAL | | | | |
| PHYSICAL | 2.2 - 2.2 | | | |
| Dimension, D X W X H (mm) | 215.5 x 515 x 715 | | | |
| Net Weight (kgs) | 45 | | | |
| INTERACE | | | | |
| Communication Port | RS-232/USB | | | |
| Intelligent Slot | RS232/USB,BMS | | | |
| ENVIRONMENT | | | | |
| Protective Class | I | | | |
| Ingress Protection Rating | IP65 | | | |
| Humidity | 0 ~ 90% RH (No condensing) | | | |
| Operating Temperature | -25 to 60°C (Power derating above 45°C) | | | |
| Altitude | Max. 2000m* | | | |
| * Power derating 1% every 100m when altitude is over 1000m. | | | | |

Altitude
* Power derating 1% every 100m when altitude is over 1000m.





2. Important Safety Warnings

Before using the inverter, please read all instructions and cautionary markings on the unit and this manual. Store the manual where it can be accessed easily. This manual is for qualified personnel. The tasks described in this manual can only be performed by qualified personnel.

Symbols used in Equipment Markings

| | Refer to the operating instructions |
|-------------|--------------------------------------------------------------------------------|
| <u> </u> | Caution! Risk of danger |
| <u> </u> | Caution! Risk of electric shock |
| A () | Caution! Risk of electric shock. Energy storage timed discharge for 5 minutes. |
| <u> </u> | Caution! Hot surface |

Conventions used in this Document

| WARNING! | Warnings identify conditions or practices that could result in personal injury; |
|----------|------------------------------------------------------------------------------------------------------------------|
| CAUTION! | Cautions identify conditions or practices that could result in damaged to the unit or other equipment connected. |

General Precautions

| <u> </u> | WARNING! Before installing and using this inverter, read all instructions and cautionary markings on the inverter and all appropriate sections of this guide. |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| \triangle | WARNING! Normally grounded conductors may be ungrounded and energized when a ground fault is indicated. |
| <u> </u> | WARNING! This inverter is heavy. It should be lifted by at least two people. |









CAUTION! Authorized service personnel should reduce the risk of electrical shock by disconnecting AC, DC and battery power from the inverter before attempting any maintenance, cleaning or working on any circuits connected to the inverter. Turning off controls will not reduce this risk. Internal capacitors can remain charged for 5 minutes after disconnecting all sources of power.



CAUTION! Do not disassemble this inverter yourself. It contains no user-serviceable parts. Attempt to service this inverter yourself may cause a risk of electrical shock or fire and will void the warranty from the manufacturer.



CAUTION! To avoid a risk of fire and electric shock, make sure that existing wiring is in good condition and that the wire is not undersized. Do not operate the Inverter with damaged or substandard wiring.



CAUTION! Under high temperature environment, the cover of this inverter could be hot enough to cause skin burns if accidentally touched. Ensure that this inverter is away from normal traffic areas.



CAUTION! Use only recommended accessories from installer. Otherwise, not-qualified tools may cause a risk of fire, electric shock, or injury to persons.



CAUTION! To reduce risk of fire hazard, do not cover or obstruct the cooling fan.



CAUTION! Do not operate the Inverter if it has received a sharp blow, been dropped, or otherwise damaged in any way. If the Inverter is damaged, please call for an RMA (Return Material Authorization).



CAUTION! AC breaker, DC switch and Battery circuit breaker are used as disconnect devices and these disconnect devices shall be easily accessible.



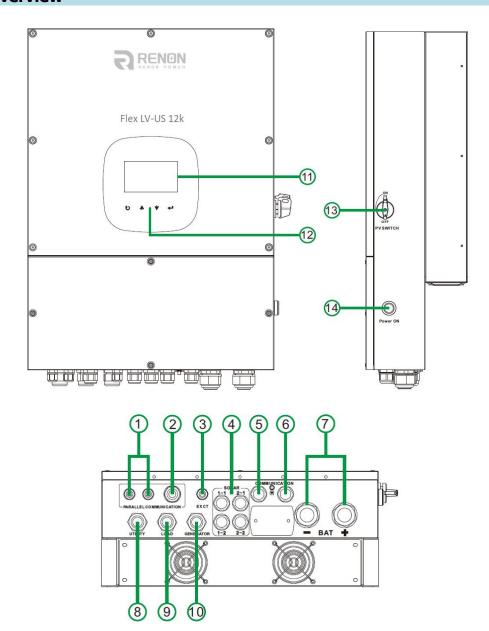
WARNING! Risk of Voltage Backfeed. Before working on this circuit, isolate inverter/Uninterruptible Power System (UPS); then check for Hazardous Voltage between all terminals including the protective earth.





3. Unpacking & Overview

3-1. Product Overview



- 1 Current sharing port
- 2 Parallel communication port
- 3 External sensor port (reserved)
- 4 PV Connectors
- 5 Dry contact & USB communication port
- 6 BMS & RS-232 communication port Dry contact & USB communication port
- 7 Battery connectors
- 8 AC Grid connectors
- 9 AC Output connectors (Load connection)

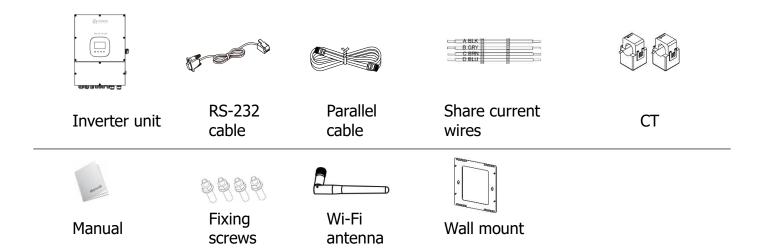
- 10 Generator input
- 12 LCD display panel (Please check section 10 for detailed LCD operation)
- 12 Operation buttons
- 13 PV switch
- 14 Power on/off switch





3-2. Packing List

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:



4. Installation

4-1. Precautions

This hybrid inverter is designed for indoor or outdoor use (IP65), please make sure the installation site meets the following conditions:

- Not in direct sunlight
- Not exposed during rain or snow
- Not in areas where highly flammable materials are stored.
- Not in potential explosive areas.
- Not in the cool air directly.
- Not near the television antenna or antenna cable.
- Not higher than altitude of about 2000 meters above sea level.
- Not in environment of precipitation or humidity (>95%).

4-2. Selecting the Mounting Location

- Please select a vertical wall with load-bearing capacity for installation and install on a concrete
 or other non-flammable surface.
- The ambient temperature should be between -25~60°C to ensure optimal operation.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and enough space for removing wires.
- For proper air ventilation to dissipate heat, allow a clearance of approx. 50cm to the sides, approx. 50cm above and below the unit, and 100cm toward the front.



WARNING! FIRE HAZARD. ONLY SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE.





4-3. Mounting Unit

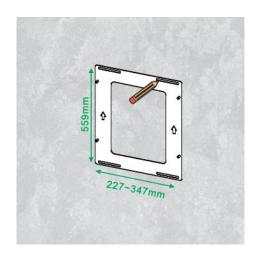


WARNING! Remember that this inverter is heavy! Please be careful when lifting it out from the package.

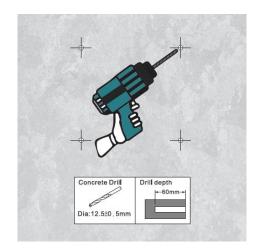
Installation to the wall should be implemented with the proper screws. After that, the device should be bolted on securely.

The inverter only can be used in a **CLOSED ELECTRICAL OPERATING AREA.** Only service people can enter into this area.

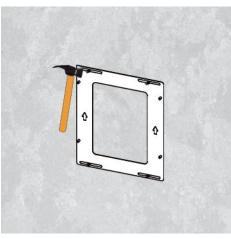
1.



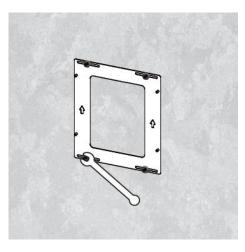
2.



3.



4.



5.



6.

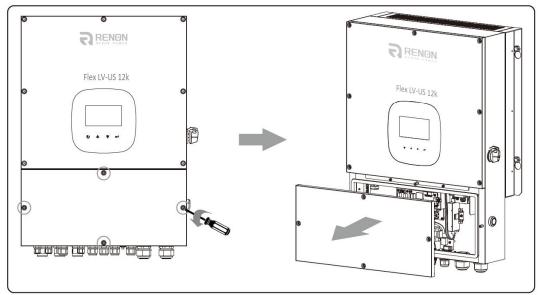




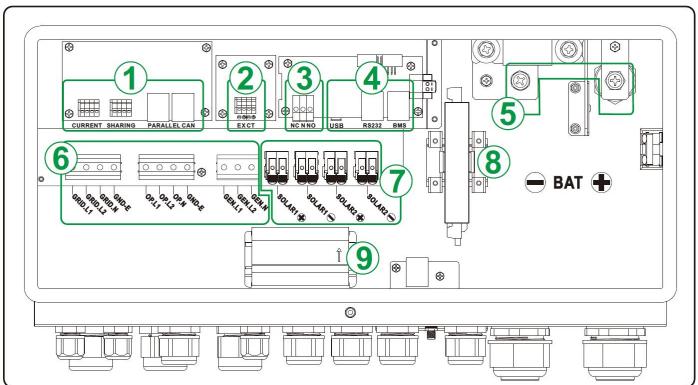


4-4. Preparation

Before connecting all wires, be sure to take off wiring cover by removing the four screws. Refer to chart below for the details.



Overview of the cable box



- 1 Current sharing port
- 2 External CT
- 3 Dry contact

- 4 Communication port
- 5 Battery Terminals
- 6 AC Terminals

- 7 PV Terminals
- 8 Rapid shutdown
- 9 Arc fault device





5. Grid (Utility) Connection

5-1. Preparation

NOTE 1: The overvoltage category of the AC input is III. It should be connected to the power distribution.

NOTE 2: Before connecting to grid, please install a separate AC breaker between inverter and grid. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current. The **recommended AC breaker is 40A/300V.**



WARNING! It's very important for system safety and efficient operation to use appropriate cable for grid (utility) connection. To reduce the risk of injury, please use the recommended cable size.

Recommended Cable for AC Wire

| Nominal Grid Voltage | 120VAC per phase | |
|--------------------------------------------|------------------|--|
| Conductor cross-section (mm ²) | 10-16 | |
| AWG no. | 8-6 | |

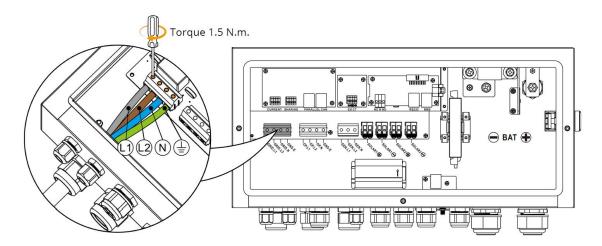
5-2. Connecting to the AC Utility

Please follow below steps to implement AC input connection:

- **1.** Before making AC input connection, be sure to first open the DC protector or disconnector.
- 2. Remove 7mm of the insulation sleeve for the four conductors.



3. Insert AC input wires according to the polarities indicated on the terminal block and tighten the terminal screws. Be sure to connect the PE protective conductor (ⓐ) first.





WARNING! Be sure that AC power source is disconnected before attempting to hardwire it to the unit.





6. Generator Connection

6-1. Preparation

NOTE 1: The overvoltage category of the AC input is III. It should be connected to the power distribution.

NOTE 2: Before connecting to grid, please install a separate AC breaker between inverter and grid. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current. The **recommended AC breaker is 40A/300V**.



WARNING! It's very important for system safety and efficient operation to use the appropriate cable for generator connection. To reduce the risk of injury, please use the recommended cable size.

Recommended cable size

| Nominal Grid Voltage | 120VAC per phase | |
|--------------------------------------------|------------------|--|
| Conductor cross-section (mm ²) | 10-16 | |
| AWG no. | 8-6 | |

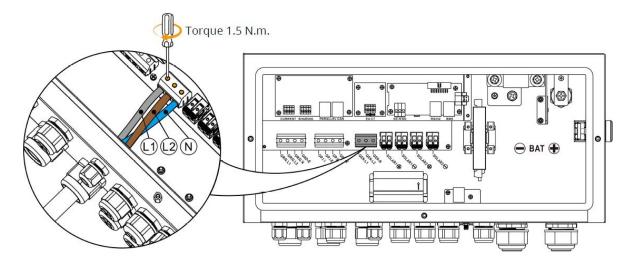
6-2. Connecting to the Generator Input

Please follow the steps below to implement the generator input connection:

- **1.** Before making generator input connection, be sure to first open the DC protector or disconnector.
- 2. Remove 7mm of the insulation sleeve.



3. Insert the input wires according to the polarities indicated on terminal block and tighten the terminal screws. Be sure to connect the PE protective conductor (ⓐ) first.





WARNING! Be sure that the generator power source is disconnected before attempting to hardwire it to the unit.





7. PV Module (DC) Connection

7-1. Preparation

NOTE1: Before connecting to the PV modules, please **separately** install a DC circuit breaker between the inverter and the PV modules. Please use a **1000VDC/20A circuit breaker**.

NOTE2: The overvoltage category of the PV input is II.



WARNING! Because this inverter is non-isolated, only two types of PV modules are acceptable: single crystalline and poly crystalline with class A-rated. To avoid any malfunction, do not connect any PV modules with the possibility of leakage current to the inverter. For example, grounded PV modules will cause leakage current to the inverter.



CAUTION: It's requested to have PV junction box with surge protection. Otherwise, it will cause inverter damage when lightning occurs on the PV modules.



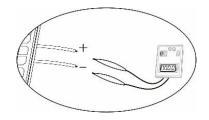
WARNING! It's very important for system safety and efficient operation to use the appropriate cable for PV module connection. To reduce the risk of injury, please use the recommended cable size.

Recommended cable size

| Conductor cross-section (mm ²) | AWG no. | |
|--------------------------------------------|---------|--|
| 4 | 12 | |

Please follow below steps to implement PV module connection:

1. Check the input voltage of PV array modules. The acceptable input voltage of the inverter is 120VDC - 600VDC. This system is applied with two strings of PV array. Please make sure that the maximum current load of each PV input connector is 18A.



<u>^</u>

CAUTION: Exceeding the maximum input voltage can destroy the unit!! Check the system before wire connection.

- 2. Disconnect the circuit breaker and switch off the DC switch.
- **3.** Remove 7mm of the insulation sleeve.

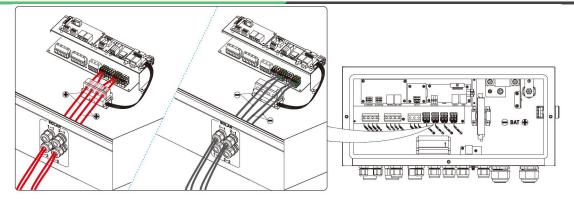


4. Check correct polarity of connection cable from PV modules and PV input connectors.

Note: Product provide arc detection to ensure the safety of users' lives and property.

Only PV positive wire necessary AFD connected to terminals.







CAUTION: Never directly touch terminals of the inverter. It will cause lethal electric shock. Do NOT touch the inverter to avoid electric shock. When PV modules are exposed to sunlight, it may generate DC voltage to the inverter.

7-2. Recommended Panel Configuration

| Specifications | Solar panel | | | |
|------------------------------------|-------------|-------|-------|-------|
| Nominal Max. Power (Pmax) (W) | 520 | 535 | 560 | 580 |
| Opt. Operating Voltage (Vmp) (V) | 41.6 | 41.9 | 44.31 | 44.78 |
| Opt. Operating Current (Imp) (A) | 12.5 | 12.77 | 12.64 | 12.96 |
| Open Circuit Voltage (Voc) (V) | 49.14 | 49.44 | 52.90 | 53.30 |
| Short Circuit Current (Isc) (A) | 13.23 | 13.5 | 13.50 | 13.82 |
| For 12KW input recommendation | | | | |
| Numbers in series of MPPT1 | 11 | 11 | 10 | 10 |
| Numbers of strings in MPPT1 | 1 | 1 | 1 | 1 |
| Maximum input voltage of MPPT1 (V) | 540.5 | 543.8 | 529 | 533 |
| Input power of MPPT1 (W) | 5720 | 5885 | 5600 | 5800 |
| Numbers in series of MPPT2 | 11 | 11 | 10 | 10 |
| Numbers of strings in MPPT2 | 1 | 1 | 1 | 1 |
| Maximum input voltage of MPPT1 (V) | 540.5 | 543.8 | 529 | 533 |
| Input power of MPPT2 (W) | 5720 | 5885 | 5600 | 5800 |
| Total input power (W) | 11440 | 11770 | 11200 | 11600 |
| Minimum input recommendation | | | | |
| Numbers in series of MPPT1 | 4 | 4 | 4 | 4 |
| Numbers of strings in MPPT1 | 1 | 1 | 1 | 1 |
| Maximum input voltage of MPPT1 (V) | 196.6 | 197.6 | 211.6 | 213.2 |
| Input power of MPPT1 (W) | 2080 | 2140 | 2240 | 2320 |
| Numbers in series of MPPT2 | 4 | 4 | 4 | 4 |
| Numbers of strings in MPPT2 | 1 | 1 | 1 | 1 |
| Maximum input voltage of MPPT1 (V) | 196.6 | 197.6 | 211.6 | 213.2 |
| Input power of MPPT2 (W) | 2080 | 2140 | 2240 | 2320 |
| Total input power (W) | 4160 | 4280 | 4480 | 4640 |





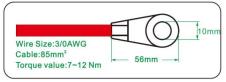
8. Battery Connection

NOTE1: Before connecting to batteries, please install **separately** a DC circuit breaker between inverter and batteries. Please use **60VDC/250A circuit breaker**.

NOTE2: Please only use sealed lead acid battery, vented and Gel battery. Please check the maximum charging voltage and current when first using this inverter. If using a Lithium iron or Nicd battery, please consult with installer for the details.

NOTE3: The overvoltage category of the battery input is II.

Recommended battery cable and terminal size for each inverter



Please follow below steps to implement battery connection:

- **1.** Check the nominal voltage 48VDC of batteries.
- **2.** Remove 10mm of the insulation sleeve.

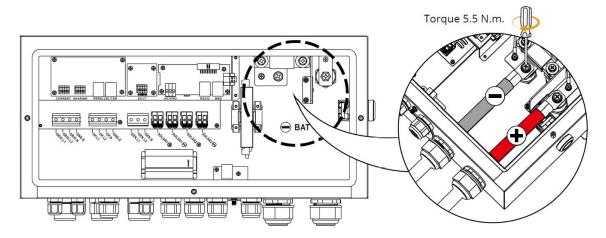




WARNING! Be sure the length of all battery cables are the same.

Otherwise, there will be a voltage difference between inverter and battery and cause parallel inverters to not work.

3. Insert battery wires according to polarities indicated on the terminal block and tighten the terminal screws.



RED cable to the positive terminal (+); BLACK cable to the negative terminal (-).



WARNING! Wrong connections will damage the unit permanently.





9. Load (AC Output) Connection

9-1. Preparation

NOTE1: To prevent further supply to the load via the inverter during any mode of operation, an additional disconnection device should be placed on in the building wiring installation.



WARNING! It's very important for system safety and efficient operation to use the appropriate cable for AC connection. To reduce the risk of injury, please use the recommended cable size.

Recommended Cable Size

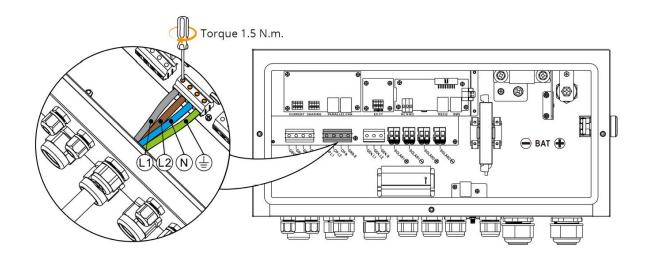
| Nominal Grid Voltage | 120/208/240 VAC per phase |
|--------------------------------------------|---------------------------|
| Conductor cross-section (mm ²) | 10-16 |
| AWG no. | 8-6 |

9-2. Connecting to the AC output

- **1.** Before making output connection, be sure to first open the DC protector or disconnector.
- 2. Remove 7mm of the insulation sleeve.



3. Insert AC input wires according to the polarities indicated on terminal block and tighten the terminal screws. Be sure to connect the PE protective conductor (ⓐ) first.





CAUTION: Do NOT connect the utility to "AC Output Connector (Load connector)". Be sure to connect the L terminal of load to the L terminal of "AC Output Connector (Load connector)" and the N terminal of load to the N terminal of "AC Output Connector (Load connector)". The G terminal of "AC Output Connector" is connected to grounding of the load.

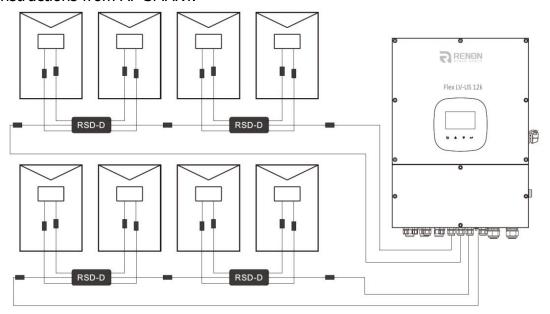




CAUTION: Appliances such as air conditioner require at least 2~3 minutes to restart because it's needs enough time to balance the refrigerant gas inside its circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with the manufacturer of air conditioner to see if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trigger an overload fault and cut off the output to protect your appliance, but sometimes it may still cause internal damage to the air conditioner.

10. Rapid Shutdown (RSD)

This Inverter built-in a Rapid Shutdown transmitter device. While emergency or abnormal condition detected, the inverter will cut off the RSD power supply and stop AC output. At the same time, PV conductor voltage will be reduced to 30V within 30 seconds. The Rapid Shutdown transmitter needs to be matched with AP SMART's RSD product, detail information please refer to the instructions from AP SMART.

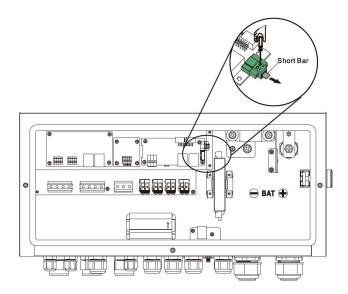


The system can also utilize an External E-Stop Switch if your AHJ deems it necessary. If trying to utilize the external E-Stop switch, the external switch must have normally closed contact type for emergency shutdown.

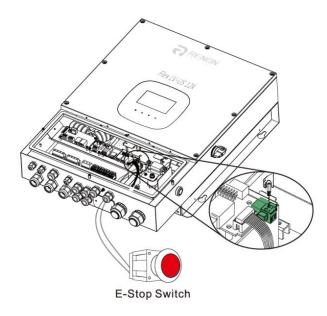


External E-Stop Wiring Installation

1. Begin by removing the short bar from between the terminals.



2. Wire the E-Stop Switch into the terminals according to the Switch's specifications.

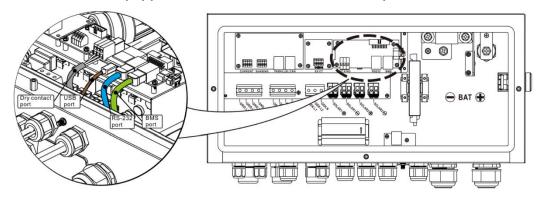


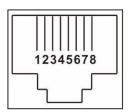
In case of emergency, press the rapid shutdown button to cut off the RSD power supply, followed by cutting the inverter AC Output along with it.



11. Communication

The inverter is equipped with several communication ports to communicate with a PC.





11-1. Pin Assignment for RS-232 Communication Port

| PIN # | Definition | PIN # | Definition |
|-------|------------|-------|------------|
| PIN 1 | RS232TX | PIN 5 | NC |
| PIN 2 | RS232RX | PIN 6 | NC |
| PIN 3 | NC | PIN 7 | NC |
| PIN 4 | NC | PIN 8 | GND |

11-2. Pin Assignment for BMS Communication Port

| PIN # | Definition | PIN # | Definition |
|-------|------------|-------|----------------|
| PIN 1 | RS232TX | PIN 5 | RS485A |
| PIN 2 | RS232RX | PIN 6 | CANH(Reserved) |
| PIN 3 | RS485B | PIN 7 | CANL(Reserved) |
| PIN 4 | NC | PIN 8 | GND |





11-4. Warning Codes

| Code | Warning Event | Icon (flashing) | Description |
|------|------------------------------------------------------|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 60 | Charge and discharge prohibited | A | If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery. |
| 61 | Communication lost between inverter and BMS | Δ | Communication lost (only available when the battery type is setting as "Pylontech Battery", "WECO Battery" or "Soltaro Battery".) After battery is connected and communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery. Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately. |
| 62 | Installed battery number is changed | A | Battery number is changed. It probably is because of communication lost between battery packs. |
| 69 | Charging is prohibited | A | If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery. |
| 70 | Force charge | A | If battery status must to be charged after the communication between the inverter and battery is successful, it will show code 70 to charge battery. |
| 71 | Discharging is prohibited | A | If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharging battery. |

11-5. Dry Contact Signal

There is one dry contact available on the bottom panel. It could be used to remote control external generator.



CAUTION: The application of the dry contact should not exceed the electric parameter shown as below. Otherwise, the internal relay will be damaged.

Electric Parameter

| Parameter | Symbol | Max. | Unit |
|------------------|--------|------|------|
| Relay DC voltage | Vdc | 30 | V |
| Relay DC current | Idc | 1 | Α |





Function Description

| Unit Status | Condition | Dry contact port: NC C NO | |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|-------|
| | | NO&C | NC&C |
| Power Off | Unit is off and no output is powered. | Open | Close |
| | Battery voltage is lower than the set battery cut-off discharging voltage when grid is available. | Close | Open |
| Dower On | Battery voltage is lower than set battery cut-off discharging voltage when grid is unavailable. | Close | Open |
| Power On | Battery voltage is higher than the 2 setting values: Battery re-discharging voltage when grid is available. Battery re-discharging voltage when grid unavailable. | Open | Close |

12. Commissioning

- **1.** Check the following requirements before commissioning:
 - Ensure that the inverter is firmly secured
 - Check if the open circuit DC voltage of the PV module meets the requirements (see Section 6)
 - Check if the open circuit utility voltage of the utility is approximately the same as the nominal expected value from local utility company.
 - Check if the connection of AC cable to grid (utility) is correct, if the utility is required.
 - Full connection to PV modules.
 - AC circuit breaker (only applied when the utility is required), battery circuit breaker, and DC circuit breaker are installed correctly.
- 2. Switch on the battery circuit breaker and then switch on the PV DC breaker. After that, if there is utility connection, please switch on the AC circuit breaker. At this moment, the inverter is turned on already. However, there is no output generation for loads. Then:
 - If the LCD lights up to display the current inverter status, commissioning has been successful. After pressing "ON" button for 1 second when the utility is detected, the inverter will start to supply power to the loads. If no utility exists, simply press "ON" button for 3 seconds; then, this inverter will start to supply power to the loads.
 - If a warning/fault indicator appears in LCD, an error has occurred to this inverter. Please inform your installer.

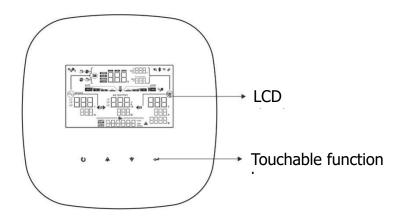




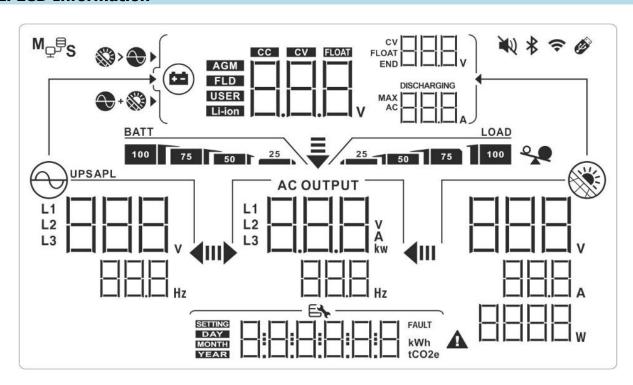
13. Operation

13-1. Interface

The operation LCD panel, shown in the chart below, includes four touchable function keys and a LCD display to indicate the operating status and input/output power information.



13-2. LCD Information



| Display | Function |
|--------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|
| UPS APL L1 L2 L3 WPS APL V | Indicates AC input voltage and frequency. V: voltage, Hz: frequency, L1/L2/L3: Line phase |
| L1 AC OUTPUT L2 AC | Indicates AC output power, voltage, frequency, or current. kw: active power, V: voltage, Hz: frequency, A: current L1/L2/L3: AC output phase |



| P1 | Indicates PV input voltage, power or current. V: voltage, W: power, P1: PV input 1, P2: PV input 2 A: current |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| \$\$>₩► | Allow AC and PV charging |
| ₩ > | Only PV charging is allowed |
| EXECUTE DECISION FOR CONTROL OF C | Indicates the battery voltage, the battery the current, charging status or the battery parameters V: voltage, A: current, Li-ion: Lithium-ion battery type |
| BATT 100 75 50 25 | Indicates the battery level in battery mode. |
| FAULT A | Indicates the warning and fault codes. |
| CONTROL OF THE PROPERTY OF THE | Indicates the date and time or the date and time users set for querying energy generation. |
| | Indicates solar panels. Icon flashing indicates PV input voltage is out of range. |
| | Indicates utility. Icon flashing indicates utility voltage or frequency is out of range. |
| 100 75 50 25 | Indicates battery condition. And the lattice of the icon indicates battery capacity. |
| ВАТТ | Icon flashing indicates battery is not allowed to discharge. |
| BATT 25 | Icon ²⁵ flashing indicates the battery voltage is too low. |
| LOAD 75 100 | Indicates AC output for loads is enabled and inverter is providing power to the connected loads. |
| AC OUTPUT | This icon lighting indicates SW button is on and AC output is turned on. This icon flashing indicates SW button is off but there is AC output. NOTE: Be aware of this icon status. If the SW button is off with this icon flashing, the inverter will not provide backup power to AC output when an AC power failure occurs at the same time. |
| •• | Indicates overload. |
| M _⊋ ⊜ _S | Indicates that parallel operation is working. |

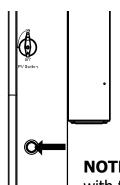


13-3. Touchable function keys

| Function Key | | Operation | Function |
|---------------------|-------|--------------|------------------------------------------------------------------------------------------------------------------------------------|
| ₩ | Enter | Quick touch. | To confirm/enter the selection in setting mode |
| U | ESC | Quick touch. | Exit the setting. |
| | Up | Quick touch. | Select last selection or increase value. |
| * | Down | Quick touch. | If it's in query menu, press this button to jump to next selection or decrease value. Mute alarm in standby mode or battery mode. |

NOTE: If backlight shuts off, you may activate it by touching any button.

13-4. SW ON/OFF Operation (located on the side of the inverter)



- Quick press to wake up inverter when the input power is supplied from battery only.
- Press and hold the button for 3 seconds to turn on/off the AC output of the inverter.

NOTE: Be careful to take notice of the "AC OUTPUT" icon status. If SW button is off with this icon flashing, the inverter will not provide backup power to AC output while AC power failure occurs at the same time.

13-5. LCD Setting

After touching and holding "Enter" button for 2 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

| Program | Description | Selectable option | |
|---------|---------------------|-------------------|-----------------|
| 00 | Exit setting mode | Esca — = | |
| 01 | Output voltage | 110Vac | 120Vac(default) |
| 02 | Output frequency | 50Hz | 60Hz(default) |

| | | User-Defined (default) | If "User Defined" is selected, battery charge voltage and low DC cut off voltage can be set up in program 4, 7, 8 and 9. |
|----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | | Pylontech battery PUL | If selected, programs of 4, 7, 8 and 9 will be automatically set up. No need for further setting. |
| | | WECO battery | If selected, programs of 4, 7, 8 and 9 will be auto-configured per battery supplier recommended. No need for further adjustment. |
| 03 | Battery type | Soltaro battery | If selected, programs of 4, 7, 8 and 9 will be automatically set up. No need for further setting. |
| | | LIb-protocol compatible battery | Select "LIb" if using a Lithium battery compatible to the Lib protocol. If selected, programs of 4, 7, 8 and 9 will be automatically set up. No need for further setting. |
| | | 3 rd party Lithium battery | If selected, programs of 4, 7, 8 and 9 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure. |
| | | VSC III | If selected, standard CAN protocol will be supported. |
| 04 | Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current) | 60A(default) | Setting range is 1A, then from 10A to 200A. The increment of each click is 10A. |
| 05 | Maximum utility charging current | 60A(default) UL E | Setting range is from 10A to 200A. The increment of each click is 10A. |
| 06 | Maximum discharging current | 200A(default) | Setting range is from 10A to 200A. The increment of each click is 10A. |
| 07 | Bulk charging voltage (C.V voltage) | Default setting: 56.0V | Setting range is from 48.0V to 60.0V. The increment of each click is 0.1V. |



| | | - a 1 | |
|----|-----------------------------------------------------------------------------|-------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 08 | Floating charging voltage | Default setting: 54.0V | Setting range is from 48.0V to 60.0V. The increment of each click is 0.1V. |
| 09 | Low DC cut off battery voltage setting when grid is unavailable | Default setting:42.0 | Setting range is from 40V to 60V. The increment of each click is 0.1V. |
| 10 | Battery re- discharging voltage when grid is unavailable | Default setting:48.0 | Setting range is form 40V to 60V. The increment of each click is 0.1V |
| 11 | Low DC cut off battery voltage when grid is available | Default setting:48.0 日日 | Setting range is from 42V to 60V voltage. The increment of each click is 0.1V |
| 12 | Battery re- discharging voltage when grid is available | Default setting:54.0 [근 도닉] | Setting range is from 42V to 60V voltage. Increment of each click is 0.1V |
| 13 | Operation Mode | Grid-tie with | PV power can feed-in back to grid, provide power to the load and charge battery. PV power only provides power to the load and charge battery. No feed-in back to grid is allowed. |
| | | Tie LE I | PV power only can feed-in back to grid. |
| | | Grid-tie with backup Mode | |
| | | Grid-tie with backup I | Battery-Load-Grid: PV power will charge battery first, then provide power to the load. If there is any remaining power left, it will feed-in to the grid. |
| 14 | PV energy supply priority setting | Grid-tie with backup II | Load-Battery-Grid: PV power will provide power to the load first. Then, it will charge battery. If there is any remaining power left, it will feed-in to the grid. |
| | | Grid-tie with backup III | Load-Grid-Battery: PV power will provide power to the load first. If there is more PV power available, it will feed in to the grid. If feed-in power reaches the max. feed-in power setting, the remaining power will charge battery. |





| | | Grid-tie with backup IV | If selected, it is only allowed to set up peak time and off-peak for electricity demand. Programs of 15, 17, 18, 19 and 20 can't be set and only programs of 21, 22, 23 and 24 can be set. |
|----|------------------------------------------------------------------------------|----------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | | Off-Grid Mode | |
| | | Off-Grid I | Load-Battery: PV power will provide power to the load first and then charge battery. Feed-in to the grid is not allowed under this mode. At the same time, the grid relay is connected. |
| 14 | PV energy supply priority setting | Off-Grid II | Battery-Load: PV power will charge battery first. After battery is fully charged, if there is remaining PV power left, it will provide power to the load. Feed-in to the grid is not allowed under this mode. At the same time, the grid relay is connected. |
| | | Off-Grid III | Load-Battery: PV power will provide power to load first and then charge battery. Feed-in to the grid is not allowed under this mode. The grid relay is NOT connected. |
| | | Grid-Tie Mode | |
| | | — <u>⊪</u> ∏∏ | PV power only feeds-in to the grid. No priority setting is available. |
| | | Solar and Utility(default) | If there is remaining PV power after supporting the loads, it will charge battery first. Only until PV power is not available, the grid will charge battery. |
| 15 | Charger source priority | Only Solar | It is only allow PV power to charge battery. |
| | | None IS IDITE | It is not allowed to charge battery no matter it's PV power or grid. |
| 16 | Feed to grid function | Feed to grid disable (default) | Feed to grid enabled |
| 17 | Battery energy feed to grid function when PV energy is available | Battery feed to grid disable (default) | Battery feed to grid enabled |



| | Battery energy feed to grid | Battery feed to grid disable (default) | Feed to grid enabled |
|----|---------------------------------------------------------------|-------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 18 | function when | | IB |
| | PV energy is unavailable. | —————————————————————————————————————— | — BFGE |
| | diavallable. | SUB(default) | Solar-grid-battery: PV power will provide power to the load first. If it's not sufficient, grid will provide power |
| 19 | Load supply source (PV is | <u> </u> | to the load. If grid is not available at the same time, battery power will back up. |
| | available) | SBU | Solar-Battery-Grid: PV power will provide power to the load first. If it's not sufficient, battery power will |
| | | 56U | provide power to the load. When battery power is running out or not available, grid will back up the load. |
| | | UB(default) ☐☐ ☐☐ ☐☐ | Grid-Battery: Grid will provide power to the load at first. If grid is not available, battery |
| 20 | Load supply source (PV is unavailable) | BU 20 | power will provide power backup. Battery-Grid: Battery power will provide power to the load at first. If battery power is running out, grid will back up the load. This setting is ineffective during of AC charging. |
| 21 | Start charging time for first duration of AC charge | 00:00 (Default) 2 5 | The setting range of start charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour. |
| 22 | Stop charging time for first duration of AC charge | 00:00 (Default) 22 56000 | The setting range of stop charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour. |
| 23 | Start charging time for second duration of AC charge | 00:00 (Default) 23 56 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 | The setting range of start charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour. |
| 24 | Stop charging time for second duration of AC charge | 00:00 (Default) 24 51000 | The setting range of start charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour. |
| 25 | Scheduled time for AC output on | 00:00 (Default) | The setting range of AC output on is from 00:00 to 23:00. The increment of each click is 1 hour. |
| 26 | Scheduled time for AC output off | 00:00 (Default) | The setting range of AC output off is from 00:00 to 23:00. The increment of each click is 1 hour. |





| | | LCD is always on | The LCD turns off after 30s |
|----|-----------------------------|------------------------------------------|-------------------------------------|
| | | | |
| | | LLG U | The LCD trump off offer 200s |
| | | The LCD turns off after 60s(default) | The LCD turns off after 300s. |
| 27 | LCD off waiting time | 77 | 77 |
| | ume | | |
| | | The I CD tu | rns off after 600s |
| | | 202 tu | 27 |
| | | | |
| | | Alarm on(default) | Alarm off |
| 28 | Alarm control | 28 | 28 |
| | | FOU | ЪПF |
| | | Alarm on in standby | Alarm off in standby mode |
| 29 | Alarm control at standby | mode(default) | 70 |
| 23 | mode | | 29 51 6 0 F |
| | | SEBON | |
| | Alarm control | Alarm on in battery mode (default) | Alarm off in battery mode |
| 30 | at battery | 30 | 30 |
| | mode | ЬЕЬПП | ЬE |
| | Activate lithium | Activate lithium battery | Astincts lithings bathers and bla |
| | battery when | disable(default) | Activate lithium battery enable |
| 31 | the device is | 3 | |
| | powered on | ЪЯЫ | ЪЯЕ |
| | | Single: This inverter is used | Parallel: This inverter is operated |
| 22 | AC output | in single phase application (default) | in parallel system. |
| 32 | mode | 17 | 32 |
| | | | PAL |
| | | Disabled (default) | Enabled |
| 33 | Generator as | <u> </u> | 33 |
| | AC source | <u> </u> | |
| | | Disabled (default) | Enabled |
| 34 | Wide AC input range | 34 | 34 |
| | range | uREd 15 | ⊔RE EΠ |
| | External CT | Disabled (default) | Enabled |
| 36 | function (Refer to | | 35 |
| 30 | Appendix III | Ĩ-d | <u> </u> |
| | for the details) | | |
| | | Disabled(default) | Enabled |
| 37 | PV parallel | | |
| | | PPd | PPE |





| 39 | Generator port function (Refer to | Disabled (default) | If selected, the input/output of generator port will be disabled. |
|-------------|-----------------------------------------|----------------------------------------|------------------------------------------------------------------------------------------------------|
| Appendix IV | Appendix IV for the details) | Enabled 39 | If selected, genertor port will be activated. However, this port will not function in parallel mode. |
| 40 | Phase difference | 180° phase difference (default) | 120° phase difference |
| 95 | Time setting – Minute | <u> </u> | For minute setting, the range is from 00 to 59. |
| 96 | Time setting – Hour | 95 HOU 00 | For hour setting, the range is from 00 to 23. |
| 97 | Time setting– Day | | For day setting, the range is from 00 to 31. |
| 98 | Time setting– Month | | For month setting, the range is from 01 to 12. |
| 99 | Time setting – Year | 99 468 16 | For year setting, the range is from 17 to 99. |

13-6. Query Menu Operation

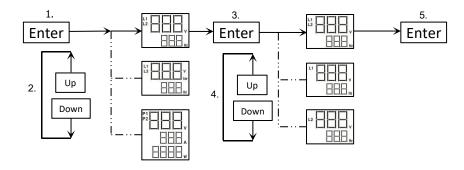
The display shows the current contents that have been set. The displayed contents can be changed in the query menu via button operation. Press 'Enter' button to enter query menu. There are seven query selections:

- Input voltage or frequency of AC input.
- Frequency, voltage, power or load percentage of AC output.
- Input voltage or power of PV input.
- Battery voltage or capability percentage.

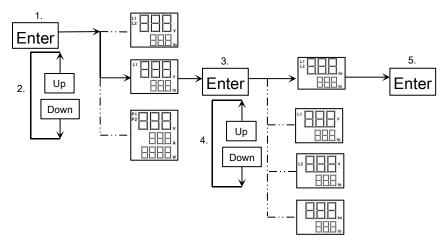


Setting Display Procedure

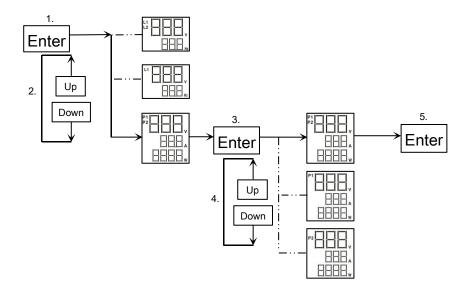
Input voltage or frequency of AC input



Frequency, voltage, power or percentage of AC output



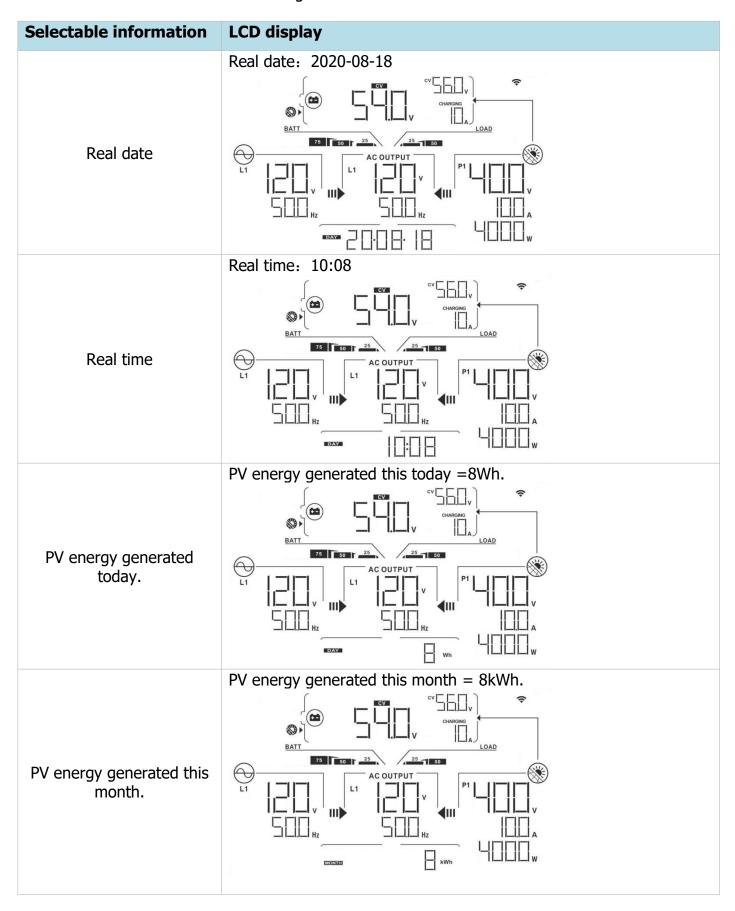
Input voltage or power of PV input.





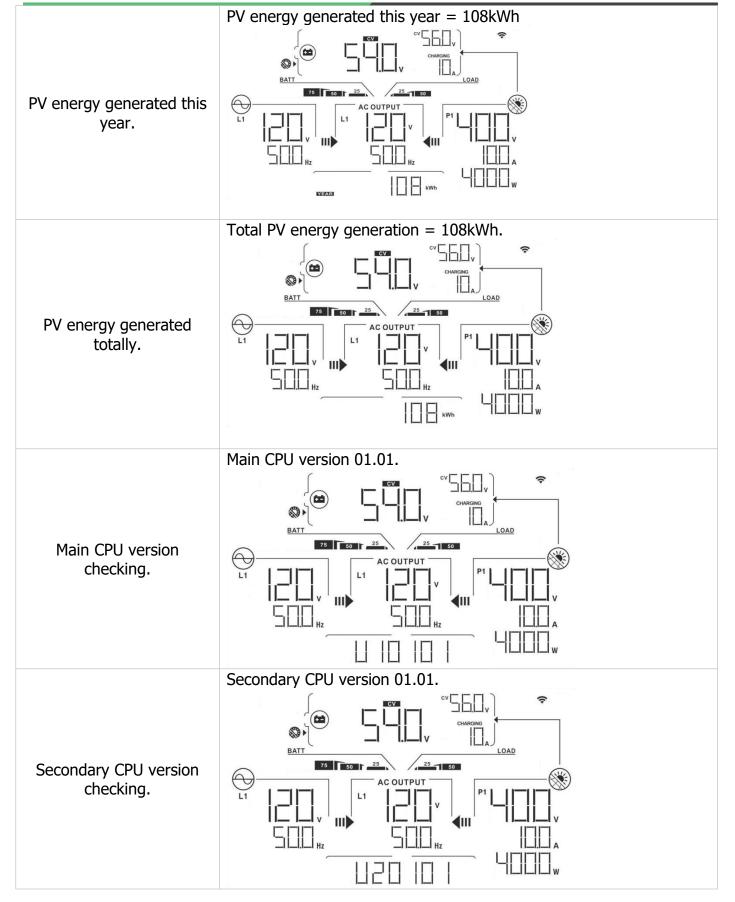
Switch LCD Displayed Information

The LCD display information can be switched by pressing " * " or " " key. The selectable information is switched as the following table in order.



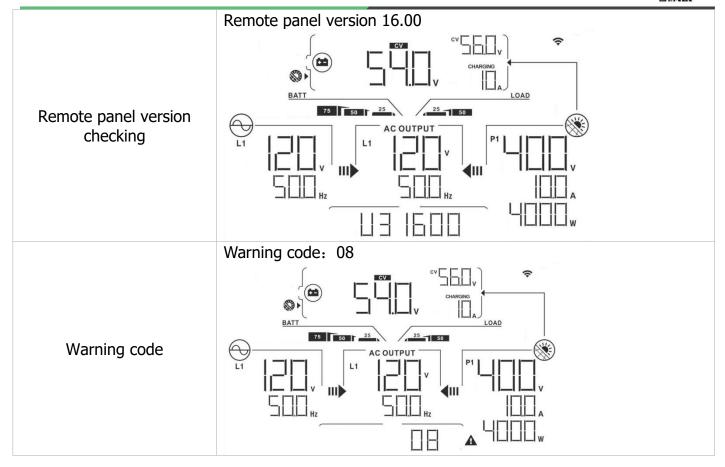












13-7. Operation Mode & Display

Below is only contained LCD display for grid-tie with backup mode (I). If you need to know the other operation modes with LCD display, please check with installer.

Inverter mode with grid connected

This inverter is connected to grid and working with DC/INV operation.

| LCD Display | Description |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| AC OUTPUT V III PT V | PV power is sufficient to charge battery, provide power to loads, and feed in to the grid. |
| ESSE 2 D B B B W | PV power is sufficient to charge the battery first. However, remaining PV power is not sufficient to back up the load. Therefore, remaining PV power and the utility are supplying power to the connected load. |



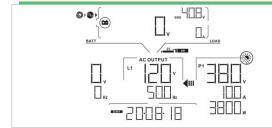
| BATT TOTAL AC OUTPUT L1 COUTPUT L2 COUTPUT L3 COUTPUT L4 COUTPUT L5 COUTPUT L5 COUTPUT L6 COUTPUT L7 COUTPUT L8 COUTPUT L8 COUTPUT L9 COU | PV power is generated, but not sufficient enough to charge battery by itself. PV power and the utility are charging battery at the same time. The utility is also supplying power to the connected load. |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| AC OUTPUT AC OUTPUT SOLD NE | PV power is sufficient to provide power to loads and feed power back to the grid. |
| BATT ACOUTPUT P1 INDA P1 INDA ACOUTPUT P1 INDA ACOUTPUT P1 INDA ACOUTPUT P1 INDA ACOUTPUT P1 INDA INDA | PV power and the utility are providing power to the connected loads because of insufficient PV power. |
| BATT ACOUTPUT L1 ACOUTPUT ACOUTPUT | Only the utility is charging battery and providing power to connected loads. |

Inverter mode without grid connected

This inverter is working with DC/INV operation and not connecting to the grid.

| LCD Display | Description |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| ACOUTPUT LA COUTPUT BOOM P1 LOON NEXT 2 | PV power is sufficient to charge battery and provide power to the connected loads. |
| AC OUTPUT NEE AC OUTPUT NE AC OU | PV power is generated, but not sufficient to power the loads by itself. PV power and battery are providing power to the connected loads at the same time. |
| BATT BATT BOSS AC OUTPUT V D NE D NE | Only battery power is available to provide power to connected loads. |





Only PV power supplies power to connected loads. **NOTE:** The inverter doesn't support battery hot pluggable. When the inverter is working with solar input, turn off the inverter first and then connect the battery.

Bypass mode

The inverter is working without DC/INV operation and connecting to the loads.

| LCD Display | Description |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|
| ACOUPPUT L. COUPPUT L. | Only utility is available to provide power to connected loads. |

Standby mode

The inverter is working without DC/INV operation and load connected.

| LCD Display | Description |
|-----------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| © 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | This inverter is disabled on AC output or even if AC power output is enabled, but an error occurs on AC output, only PV power is sufficient to charge battery. |
| © 52∏ 00 42∏ 0 1 | If PV, battery or utility icons are flashing, it means they are not within acceptable working range. If they are not displayed, it means they are not detected. |





14. Charging Management

| Charging Parameter | Default Value | | |
|------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|--|--|
| Charging current | 60A | | |
| Floating charging voltage (default) | 54.0 Vdc | | |
| Max. absorption charging voltage (default) | 56.0 Vdc | | |
| Battery overcharge protection | 64.0 Vdc | | |
| Charging process based on default setting. 3 stages: | Bulk Voltage Float Voltage | | |
| max. charging voltage increases to 56V; charging voltage will maintain at 56V until charging current is down to 12 Amp; | Bulk Absorption Floating → time | | |
| 3. go to floating charging at 54V. | → time | | |

This inverter can connect to the following battery types: sealed lead acid battery, vented battery, gel battery and lithium battery.

The detail installation and maintenance explanations of the external battery pack are provided in the manufacturer's external battery pack of manual.

If using sealed lead acid battery, please set up the max. charging current according to below formula:

The maximum charging current = Battery capacity (Ah) \times 0.2

For example, if you are using 300 Ah battery, then, maximum charging current is $300 \times 0.2=60$ (A). Please use at least 50Ah battery because the settable minimum value of charging current is 10A. If using AGM/Gel or other types of battery, please consult with installer for the details.





15. Maintenance & Cleaning

Check the following points to ensure proper operation of whole solar system at regular intervals.

- Ensure all connectors of this inverter are cleaned all the time.
- Before cleaning the solar panels, be sure to turn off PV DC breakers.
- Clean the solar panels, during the cool time of the day, whenever it is visibly dirty.
- Periodically inspect the system to make sure that all wires and supports are securely fastened in place.



WARNING! There are no user-replaceable parts inside of the inverter. Do not attempt to service the unit yourself.

Battery Maintenance

- Servicing of batteries should be performed or supervised by personnel knowledgeable about batteries and the required precautions.
- When replacing batteries, replace with the same type and number of batteries or battery packs.
- The following precautions should be observed when working on batteries:
 - a) Remove watches, rings, or other metal objects.
 - b) Use tools with insulated handles.
 - c) Wear rubber gloves and boots.
 - d) Do not lay tools or metal parts on top of batteries.
 - e) Disconnect the charging source prior to connecting or disconnecting battery terminals.
 - f) Determine if battery is inadvertently grounded. If it is inadvertently grounded, remove source from ground. Contact with any part of a grounded battery can result in electrical shock. The likelihood of such shock can be reduced if such grounds are removed during installation and maintenance (applicable to equipment and remote battery supplies not having a grounded supply circuit).

CAUTION:

eyes. It may be toxic.



A battery can present a risk of electrical shock and high short-circuit current. Do not dispose of batteries in a fire. The batteries may explode. Do not open or mutilate batteries. Released electrolyte is harmful to the skin and





16. Trouble Shooting

When there is no information displayed in the LCD, please check if PV module/battery/grid connection is correctly connected.

NOTE: The warning and fault information can be recorded by a remote monitoring software.

16-1. Warning List

There are 17 situations that are defined as warnings. When a warning situation occurs, **A** icon will flash. Touch "up" or "down" to select displaying warning code. If there are several codes, it will display in a sequence. Please contact your installer when you can't handle the warning situations.

| Code | Warning Event | Icon (flashing) | Description |
|------|--------------------------------------------------------|--------------------|--------------------------------------------------------|
| 01 | Line voltage high loss | A | Grid voltage is too high. |
| 02 | Line voltage low loss | $\mathbf{\Lambda}$ | Grid voltage is too low. |
| 03 | Line frequency high loss | A | Grid frequency is too high. |
| 04 | Line frequency low loss | A | Grid frequency is too low. |
| 05 | Line voltage loss for long time | A | Grid voltage is higher than 253V. |
| 06 | Ground Loss | $\mathbf{\Lambda}$ | Ground wire is not detected. |
| 07 | Island detect | A | Island operation is detected. |
| 08 | Line waveform loss | A | The waveform of grid is not suitable for inverter. |
| 09 | Line phase loss | A | The phase of grid is not in right sequence. |
| 10 | EPO detected | A | EPO is open. |
| 11 | Overload | A | Load exceeds rating value. |
| 12 | Over temperature | A | The temperature is too high inside. |
| 13 | Batter voltage low | A | Battery discharges to low alarm point. |
| 14 | Battery under-voltage when grid is loss | A | Battery discharges to shutdown point. |
| 15 | Battery open | Δ | Battery is unconnected or too low. |
| 16 | Battery under-voltage when grid is OK | A | Battery stops discharging when the grid is OK. |
| 17 | Solar over voltage | A | PV voltage is too high. |
| 18 | RSD is close | A | RSD is close |
| 32 | Communication lost between DSP and communication board | A | Communication lost between DSP and communication board |

16-2. Fault Reference Codes

When a fault occurs, the icon will flash as a reminder. See below for fault codes for reference.



| | Situation | | |
|---------------|----------------------------------|------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| Fault Code | Fault Event | Possible Cause | Solution |
| 01 | Bus voltage over | Surge | Restart the inverter. If the error message still remains, please contact your installer. |
| 02 | BUS voltage under | PV or battery disconnect suddenly | Restart the inverter If the error message still remains, please contact your installer. |
| 03 | BUS soft start time out | Internal components failed. | Please contact your installer. |
| 04 | INV soft start time out | Internal components failed. | Please contact your installer. |
| 05 | INV over current | Surge | Restart the inverter. If the error message still remains, please contact your installer. |
| 06 | Over temperature | Internal temperature is too high. | Check the ambient temperature and fans. If the error message still remains, please contact your installer. |
| 07 | Relay fault | Internal components failed. | Please contact your installer. |
| 08 | CT sensor fault | Internal components failed. | Please contact your installer. |
| 09 | Solar input power abnormal | Solar input driver damaged. Solar input power is too much when voltage is more than 600V. | Please check if solar input voltage is higher than 600V. Please contact your installer. |
| 11 | Solar over current | Surge | Restart the inverter. If the error message still remains, please contact your installer. |
| 12 | GFCI fault | Leakage current exceeds the limit. | Check the wire and panels which may cause the leakage. If the error message still remains, please contact your installer. |
| 13 | PV ISO fault | The resistance between PV and ground is too low. | |
| 14 | INV DC current over | Utility fluctuates. | Restart the inverter. If the error message still remains, please contact your installer. |
| 16 | GFCI sensor fault | GFCI sensor failed. | Please contact your installer. |
| 17 | DSP and MCU Com. Loss | Communication loss between DSP and MCU | Please contact your installer. |
| 22 | Battery high voltage fault | Battery voltage exceeds the limit. | Check the battery voltage. If the error message still remains, please contact your installer. |



| 23 | Over load | The inverter is loaded with more than 110% load and time is up. | Reduced the connected load by switching off some equipment. |
|----|----------------------------------------------------------|-----------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 26 | INV short | Output short circuited. | Check if wiring is connected well and remove abnormal load. |
| 27 | Fan lock | Fan failed. | Please contact your installer. |
| 32 | DC/DC over current | Battery voltage fluctuates. | Restart the inverter. If the error message still remains, please contact your installer. |
| 33 | INV voltage low | Internal components failed. | Please contact your installer. |
| 34 | INV voltage high | Internal components failed. | Please contact your installer. |
| 35 | Wire connection fault | Internal wires loosen. | Please contact your installer. |
| 36 | OP voltage fault | Grid connects to output terminal | Don't connect the grid to the output terminal. |
| 38 | Short circuited on PV input | Short circuited on PV input | Please contact your installer. |
| 47 | The L1/L2 of the inverter is short-circuited. | Output short circuited. | Check if all wiring is connected well and remove abnormal loads. |
| 60 | Current feedback into the inverter is detected. | | Restart the inverter. Check if L1/L2/N cables are not connected with wrong sequence in all inverters. Make sure the sharing cables are connected in all inverters. If the problem remains, please contact your installer. |
| 71 | The firmware version of each inverter is not the same. | Software differences do not support parallel. | Update all inverter firmware to the same version. After updating, if the problem still remains, please contact your installer. |
| 72 | The output current of each inverter is different. | | Check if sharing cables are connected well and restart the inverter. If the problem remains, please contact your installer. |
| 80 | CAN data loss | | 1. Check if communication cables are |
| 81 | Host data loss | | connected well and restart the inverter. |
| 82 | Synchronization data loss | | 2. If the problem remains, please contact your installer. |
| 88 | BUS Balances overcurrent | Internal components failed. | Please contact your installer. |
| 89 | BUS balance hardware Fault | Internal components failed. | Please contact your installer. |





Appendix I: Parallel Installation Guide

Introduction

This inverter can be used in parallel with maximum 6 units. The supported maximum output power is 60KW/60KVA.

Parallel cable

You will find the following items in the package:

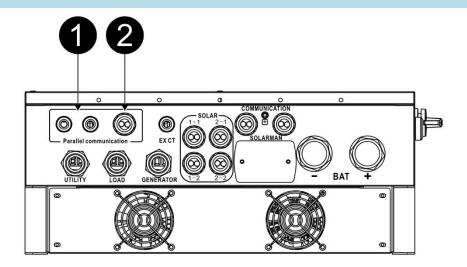


A BLK
B GRY
C BRN
D BLU

Parallel communication cable

Current sharing wires

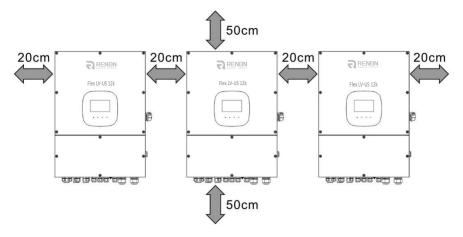
Overview



- 1. Current sharing port
- 2. Parallel communication port

Mounting the Unit

When installing multiple units, please follow below chart.



NOTE: For proper air circulation to dissipate heat, it's necessary to allow a clearance of approx.





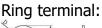
20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

Wiring Connection

The cable size of each inverter is shown as below:

Recommended battery cable and terminal size for each inverter:

| | Ring | g Terminal | Torque value | | |
|-----------|-----------------------|------------|--------------|---------|--|
| Wire Size | 6-1-12 | Dimensions | | | |
| | Cable mm ² | D (mm) | L (mm) | - | |
| 3/0AWG | 85 | 8.4 | 56 | 7~12 Nm | |







WARNING! Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters to not work.

Recommended AC input and output cable size for each inverter:

| AWG no. | Conductor cross-section | Torque |
|---------|-------------------------|-----------|
| 8-6 AWG | 10~16 mm ² | 1.4~1.6Nm |

You need to connect the cables of each inverter together. Take the battery cables for example. You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel. Regarding cable size of AC input and output, please also follow the same principle.



CAUTION: Please install a breaker at the battery side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from overcurrent of battery.

Recommended breaker specification of battery for each inverter:

| One unit* | |
|------------|--|
| 250A/60VDC | |

*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of one unit. "X" indicates the number of inverters connected in parallel.

Recommended battery capacity

| Inverter parallel numbers | 2 | 3 | 4 | 5 | 6 |
|---------------------------|-------|-------|-------|--------|--------|
| Battery Capacity | 400AH | 600AH | 800AH | 1000AH | 1200AH |



CAUTION: Please follow the battery charging current and voltage from battery spec to choose the suitable battery. The wrong charging parameters will reduce the battery lifecycle sharply.





Approximate back-up time table

| Load (W) | Backup Time | Backup Time | Backup Time | Backup Time | Backup Time |
|----------|-------------|-------------|-------------|--------------|--------------|
| | @ 48Vdc | @ 48Vdc | @ 48Vdc | @ 48Vdc | @ 48Vdc |
| | 400Ah (min) | 600Ah (min) | 800Ah (min) | 1000Ah (min) | 1200Ah (min) |
| 20000 | 54 | 84 | 108 | 144 | 168 |
| 30000 | 36 | 54 | 72 | 96 | 108 |
| 40000 | 24 | 42 | 54 | 72 | 84 |
| 50000 | 21 | 33 | 45 | 54 | 66 |
| 60000 | 18 | 30 | 36 | 48 | 60 |

PV Connection

Please refer to user manual of single unit for PV Connection.

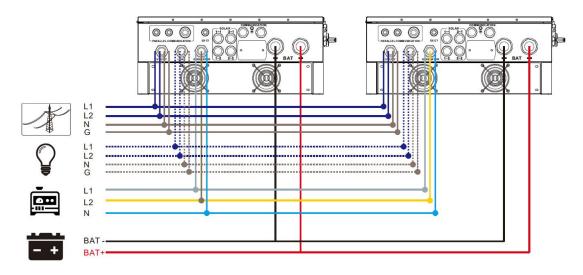


CAUTION: Each inverter should connect to PV modules separately.

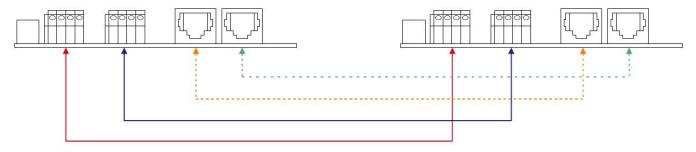
Inverters Configuration

Two inverters in parallel:

Power Connection



Communication Connection





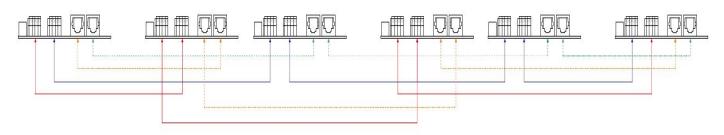


Six inverters in parallel:

Power Connection



Communication Connection



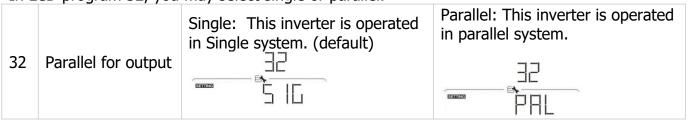
Setting and LCD Display

Setting Program:

The parallel function setting can be set up through LCD setting #32.

Through LCD operation

In LCD program 32, you may select single or parallel.



Commissioning

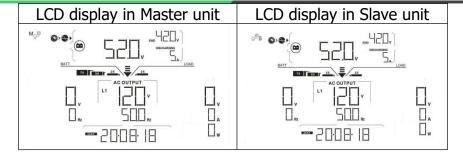
Step 1: Check the following requirements before commissioning:

- Correct wire connection.
- Ensure all breakers in Line wires of load side are open and each Neutral wire of each unit is connected together.

Step 2: Turn on each unit and set "enable parallel for output" on SolarPower or SolarPower Pro. And then, shut down all units.

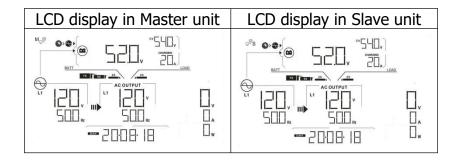
Step 3: Turn on each unit.





NOTE: Master and slave units are randomly defined. Warning 02 is AC GRID voltage low.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display fault 82 in following-order inverters. However, these inverters will automatically restart. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Trouble shooting

| | Situation | |
|---------------|--------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Fault Code | Fault Event Description | Solution |
| 60 | Current feedback into the inverter is detected. | Restart the inverter. Check if L1/L2/N cables are not connected with wrong sequence in all inverters. Make sure the sharing cables are connected in all inverters. If the problem remains, please contact your installer. |
| 61 | Relay board driver loss | Disconnect all of power source. Only connect AC input and press the Enter key to let it working in |
| 62 | Relay board communication loss | bypass mode.3. Check if the problem happens again or not and feedback the result to your installer. |
| 71 | The firmware version of each inverter is not the same. | Update all inverter firmware to the same version. After updating, if the problem still remains, please contact your installer. |
| 72 | The output current of each inverter is different. | Check if sharing cables are connected well and restart the inverter. If the problem remains, please contact your installer. |
| 80 | CAN data loss | Check if communication cables are connected well and restart the |
| 81 | Host data loss | inverter. |
| 82 | Synchronization data loss | If the problem remains, please contact your installer. |



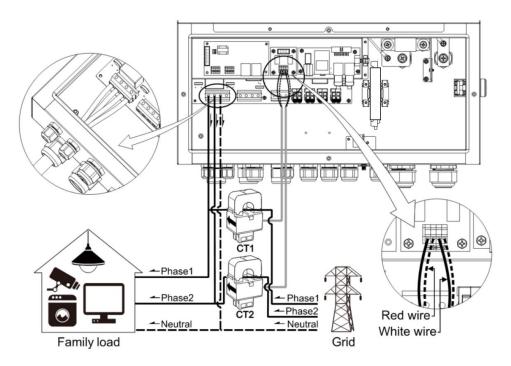


Appendix II: The CT Operation Guide

With the CT connected, the hybrid inverter can be easily integrated into the existing household system. The CT can be used to control power generation and the battery charging of the inverter.

Single commissioning

Step 1. Power off the inverter and connect the CT circuit according to the wiring diagram below.



Step 2: Power on the inverter, wake up the LCD and modify LCD setting. Enter LCD program #13 and set up as any Grid-tie with backup mode. The CT will not be enable if not setting to grid-tie with backup.

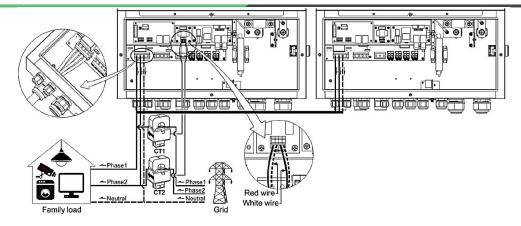
Step 3: Enter LCD setting on the inverter with CT sensor connected and change program #36 to "enable".

| 36 | External CT | Disable (default) | Enable |
|----|----------------|-------------------|--------|
| | function | | |

Parallel commissioning

Step 1. Power off the inverter and connect the CT sensor according to the wiring diagram below. For other parallel circuits, please follow Appendix I.





Step 2: Power on all inverters, wake up the LCD and modify the Settings. Enter LCD program #13 and set up as any Grid-tie with backup mode. The CT will not be enabled if not setting to grid-tie with backup.

Step 3: Enter LCD setting on the inverter with CT sensor connected and change program #36 to "enable".

| 36 | External | Disable (default) | Enable |
|----|----------|-------------------|--------|
| | function | | E-E |

IMPORTANT ATTENTION:

If applying CT function during parallel operation, it only needs one inverter from the parallel system connected to CT sensor. Be sure to enable LCD program #36 external CT function on the one inverter with CT connected and set up "Disable" on the remaining inverters. Otherwise, it will cause CT function not working during parallel operation.





Appendix III: The Generator Operation Guide

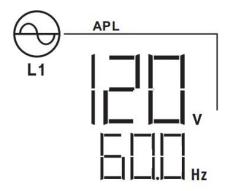
Through the generator port, the inverter can realize multiple groups of redundant backup power supply. In the absence of grid or solar power, users have the option of using a generator to charge the battery and power the load. Follow below steps to activate this function:

Step 1. Turn on the inverter and enable generator port function in LCD program #39 (Select "GEN").

| 39 | Generator port Function | Disable(default) | If selected, the input of generator port will be disabled. |
|----|----------------------------|------------------|------------------------------------------------------------|
| | | Enable | If selected, generator port will be activated. |

After setting, "APL " icon will flash on LCD display.

Step 2: You need to turn on the AC output of the inverter. The generator can only be used in battery mode. Once the generator port function is activated and the power input of generator enters the inverter, "APL " icon will be illuminated and the input voltage/input frequency will show on the LCD display.



NOTE:

- 1. When the generator is in use, the inverter will force the battery to charge.
- 2. When the generator is in use, the maximum charging current of the inverter will be limited to 100A, and the user can choose a lower charging current by setting LCD program #05.
- 3. The generator will be used when the power grid is lost. If the power grid is restored, the generator will stop being used.