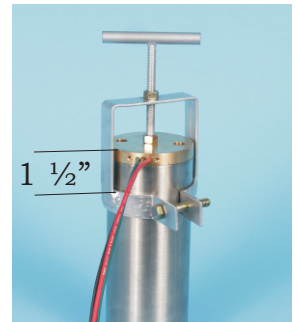


SDS Pump Puller Instructions

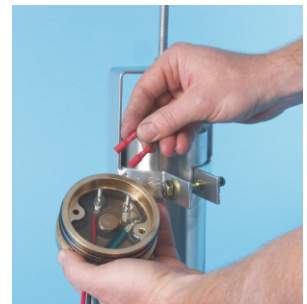
1. After removing end cap bolts, place puller over pump and position 1 1/2" below the end cap and tighten bolt.



2. Hold the pump with one hand while turning the top nut clockwise, using a 9/16" wrench, until the end cap is completely out of the housing.



3. Remove end cap and disconnect the motor wires.



4. Place the push plate across the two motor nuts with center hole facing up.



5. Reinstall puller and place the end of the threaded rod inside the center hole of the push plate.



SDS Pump Puller Instructions

6. With a 9/16" wrench, turn the bottom nut counter-clockwise to push the pump assembly out of the stainless steel housing.



7. Remove the stainless steel housing and push plate.



SDS Pump Puller Part # 10230