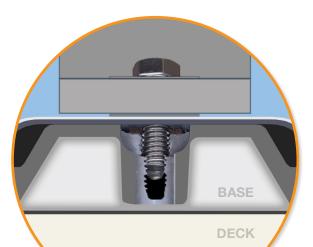


# Flat Roof Attachment

## **Engineering Down to the Deck**

Low-slope roofs (0-6°) are extremely common in residential and commercial buildings, but the roof construction and the structural system below vary significantly, creating a challenge for designing solar arrays.

The IronRidge Flat Roof Attachment combines a highstrength cast aluminum base with a 16-point fastening pattern to enable the widest range of design options on lowsloped roofs. In addition, it is compatible with most common low-slope roofing materials to ensure a system that is easy to integrate down to the deck.



#### **Built-in Waterproofing**

Sealed from above with a "blind hole" and pre-installed sealing washer, Flat Roof Attachment delivers integrated waterproofing with popular roofing systems, including single-ply and asphaltic.

#### **High-Strength Aluminum Base**

Made from high-strength cast aluminum, the 7" wide, heavy-duty base delivers superior uplift and lateral capacity compared to any other product on the market.

#### **Compatible Roof Membranes**

Formed membrane covers are matched to major roofing brands to ensure a tested, engineered system for TPO, PVC, and KEE roofs. No additional sealant required.

#### **16-Point Fastening Pattern**

12-straight and 4-angled fastening options provide maximum capacity and versatility with wood, steel, decks, beams, and even concrete slabs.





### **Flashing Membrane Selection**

Refer to table for selecting proper roof membrane. Contact support@ironridge.com for approved alternatives.

	Other Sealing					
Material	Thickness	Color	Brand	SKU	Methods	
TPO	60 mil	White	Carlisle	FRA-M60T-CA-W1	Henry's 957 Sealant (or similar) Three-Course Method (with roof coating)	
			Firestone	FRA-M60T-FS-W1		
			GAF	FRA-M60T-GF-W1		
			Johns Manville	FRA-M60T-JM-W1		
PVC	60 mil	White	GAF	FRA-M60P-GF-W1	Chem Link 9" E-Curb	
			Sika Sarnafil	FRA-M60P-SN-W1		
KEE	60 mil	White	Carlisle	FRA-M60K-CA-W1	Follow a Roofer's Recommendations	

### **Structural Selection**

Refer to table to see how regional conditions, tilt angle, and rail size impacts the span between attachments.

Conditions			Rail Span						
Snow	Angle	Wind (MPH)	4'	5' 4"	6'	8'	10'	12'	
0 PSF	5°	110							
		130							
		160							
	10°	110							
		130	XR10	XR100		XR1000			
		160			100				
	30°	110							
		130							
		160							
10-20 PSF	5°	110							
		130							
		160							
	10°	110							
		130							
		160							
	30°	110							
		130							
		160							
30-50 PSF	5°	110							
		130							
		160							
	10°	110							
		130							
		160							
	30°	110							
		130							
		160							

Values based on 72-cell modules in Wind Exposure Category B (ASCE 7-10)

