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QUICK **INSTALL** GUIDE



# Install the **Enphase IQ8 Series** Microinverter

To install Enphase IQ8 Series Microinverters, read and follow all warnings and instructions in this guide and in the Enphase IQ8 Series Microinverter Installation and Operation Manual at enphase.com/support. Safety warnings are listed on the back page of this guide.

The Enphase Microinverter models listed in this guide do not require grounding electrode conductors (GEC), equipment grounding conductors (EGC), or grounded conductor (neutral). The microinverter has a Class II double-insulated rating, which includes ground fault protection (GFP). To support GFP, use only PV modules equipped with DC cables labeled PV Wire or PV Cable.

IMPORTANT: Enphase IQ8 Series Microinverters require the IQ Cable. An IQ Gateway is required to monitor performance of the IQ Microinverters. The Q Accessories work only with Enphase IQ8 Series Microinverters.

Note: After you log in to your Enphase Installer Platform account from Enphase Installer app, Scan the microinverter QR code and connect to the Enphase IQ Gateway to track the system installation progress.

#### PREPARATION

A) Download the Enphase Installer App and open it to log in to your Enphase Installer Platform account. With this app, **scan the microinverter QR code** and connect to the Enphase IQ Gateway to track system installation progress. To download, go to enphase.com/toolkit or scan the QR code at right.



B) Refer to the following table and check PV module electrical compatibility at: enphase.com/en-us/support/module-compatibility

Model	DC connector	Typical PV module* cell count
IQ8-60-2-US	MC-4 locking type	Pair with 60 cell /120-half-cell modules
IQ8PLUS-72-2-US IQ8M-72-2-US IQ8A-72-2-US	MC-4 locking type	Pair with 60 cell / 120-half-cell, 66 cell, or 72 cell / 144-half-cell
IQ8H-240-72-2-US IQ8H-208-72-2-US	MC-4 locking type	Pair with 60 cell /120-half-cell, 66 cell, or 72 cell / 144-half-cell

- \* Enphase IQ8 Series Microinverters are compatible with bi-facial PV modules if the temperature adjusted electrical parameters (maximum power, voltage and current) of the modules, considering the front side electrical parameters (i.e., 0% back side gain), are within the allowable microinverter input parameters range.
- C) In addition to the Enphase Microinverters, PV modules and racking, you will need these Enphase IQ8 Series Microinverters:
- Enphase IQ Gateway (model ENV-IQ-AM1-240) communications gateway or Enphase IQ Combiner (check enphase.com for models):
- is required to monitor solar production. • Tie wraps or cable clips (Q-CLIP-100)
- Enphase Sealing Caps (Q-SEAL-10): for any unused connectors on the Enphase IQ Cable
- Enphase Terminator (Q-TERM-10): one needed at the end of each AC cable segment
- Enphase Disconnect Tool (Q-DISC-10)
- · Enphase IQ Cable:

7)	Check that	ou have these other items:	

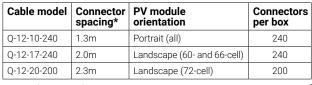
- · AC junction box.
- · Tools: screwdrivers, wire cutter, voltmeter, torque wrench, sockets, and wrenches for mounting hardware
- E) Protect your system with lightning and/or surge suppression devices. It is also important to have insurance that protects against lightning and electrical surges.
- F) Plan your AC branch circuits to meet the following limits for maximum number of microinverters per branch when protected with a 20-amp over-current protection device (OCPD).

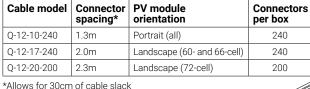
Maximum* IQ8 Series Microinverters per AC branch circuit (sin- gle-phase)		
IQ8 (240V)	IQ8+ (240V)	IQ8M (240V)
16	13	11
IQ8A (240V)	IQ8H (240V)	IQ8H (208V)
11	10	9

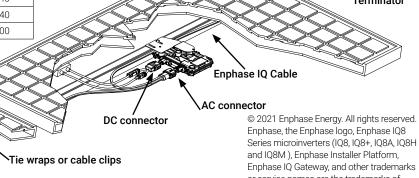
<sup>\*</sup> Limits may vary. Refer to local requirements to define the number of microinverters per branch in your area.

G) Size the AC wire gauge to account for voltage rise. Select the correct wire size based on the distance from the beginning of the Enphase IQ Cable to the breaker in the load center. Design for a voltage rise total of less than 2% for these sections. Refer to the Voltage Rise Technical Brief at enphase.com/support for more information.

Best practice: Center-feed the branch circuit to minimize voltage rise in a fully-populated branch.







- Enphase IQ8 Series Microinverter

installation also allowed).

(horizontal installation shown, vertical

Series microinverters (IQ8, IQ8+, IQ8A, IQ8H Enphase IQ Gateway, and other trademarks or service names are the trademarks of Enphase Energy, Inc. Data subject to change. Rev02-10-23-2021.



#### **INSTALLATION**

# 1 Position the Enphase IQ Cable

- A) Plan each cable segment to allow connectors on the Enphase IQ Cable to align with each PV module. Allow extra length for slack, cable turns, and any obstructions.
- B) Mark the approximate centers of each PV module on the PV racking.
- C) Lay out the cabling along the installed racking for the AC branch circuit.
- D) Cut each segment of cable to meet your planned needs.



WARNING: When transitioning between rows, secure the cable to the rail to prevent cable or connector damage. Do not count on the connector to withstand tension.

## **2** Position the Junction Box

A) Verify that AC voltage at the site is within range:

Service Type and Voltage	ge: L1 - L2
240 V single phase	211 to 264 VAC
208 V single phase	183 to 229 VAC

- B) Install a junction box at a suitable location on the racking.
- C) Provide an AC connection from the junction box back to the electricity network connection using equipment and practices as required by local iurisdictions

### **3** Mount the Microinverters

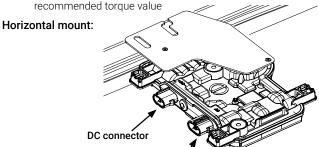
A) Mount the microinverter horizontally bracket side up or vertically. Always place it under the PV module, protected from direct exposure to rain, sun, and other harmful weather events. Allow a minimum of 1.9 cm (3/4") between the roof and the microinverter. Also allow 1.3 cm (1/2") between the back of the PV module and the top of the microinverter.

For vertical mount, also maintain > 30 cm (12") clearance from the edges of the PV module to protect the microinverter from direct exposure to rain, UV, and other harmful weather events.

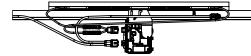


WARNING: Install the microinverter under the PV module to avoid direct exposure to rain, UV, and other harmful weather events. Do not mount the microinverter upside down.

- B) Torque the mounting fasteners (1/4-inch or 5/16-inch) as follows. Do not over torque.
- 6 mm (1/4 inches) mounting hardware: 5 N m (45 to 50 in-lbs)
- 8 mm (5/16 inches) mounting hardware: 9 N m (80 to 85 in-lbs)
- When using UL 2703 mounting hardware, use the manufacturer's



#### Vertical moun



#### 4 Create an Installation Map

Create a paper installation map to record microinverter serial numbers and position in the array.

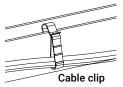
- A) Peel the removable serial number label from each microinverter and affix it to the respective location on the paper installation map.
- B) Peel the label from the IQ Gateway and affix it to the installation
- C) Always keep a copy of the installation map for your records.



Affix serial number labels

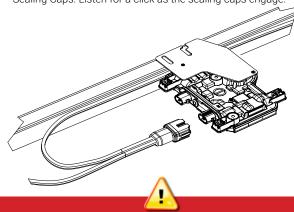
## 5 Manage the Cabling

- A) Use cable clips or tie wraps to attach the cable to the racking. The cable must be supported at least every 1.8 m (6 feet).
- B) Dress any excess cabling in loops so that it does not contact the roof. Do not form loops smaller than 12 cm (4.75 inches) in diameter



# 6 Connect the Microinverters

- A) Connect the microinverter. Listen for a click as the connectors
- B) Cover any unused connectors on the AC cable with Enphase Sealing Caps. Listen for a click as the sealing caps engage.



WARNING: Install sealing caps on all unused AC connectors as these connectors become live when the system is energized. ealing caps are required for protection against moisture ingress

To remove a sealing cap or AC connector, you must use an Enphase

### **7** Terminate the Unused End of the Cable

A) Remove 13 mm (1/2") of the cable sheath from the conductors. Use the terminator loop to measure.

#### **Terminator Body**



- B) Slide the hex nut onto the cable. There is a grommet inside of the terminator body that should remain in place.
- C) Insert the cable into the terminator body so that each of the two wires land on opposite sides of the internal separator



- D) Insert a screwdriver into the slot on the top of the terminator to hold it in place, and torque the nut to 7
- E) Hold the terminator body stationary with the screwdriver and turn only the hex nut to prevent the conductors from twisting out of the separator.
- F) Attach the terminated cable end to the PV racking with a cable clip or tie wrap so that the cable and terminator do not touch the roof.



WARNING: The terminator can not be re-used. If you unscrew the nut, you must discard the terminator.

# **®** Complete Installation of the Junction Box

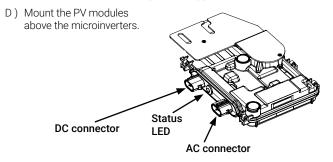
- A) Connect the Enphase IQ Cable into the junction box.
- B) The IO Cable uses the following wiring color code:

The IQ Cable uses the following wi	ring
Wire Colors	
Black - L1	
Red – L2	

# 9 Connect the PV Modules



- A) If required, attach the Enphase DC bulkhead adapters to the microinverters. Make sure they are fully seated. **Do not reverse the adapter**
- B) Connect the DC leads of each PV module to the DC input connectors or adapters of the microinverter.
- C) Check the LED on the connector side of the microinverter. The LED flashes six times when DC power is applied.



# Energize the System

- A) Turn ON the AC disconnect or circuit breaker for the branch circuit.
- B) Turn ON the main utility-grid AC circuit breaker. Your system will start producing power after a five-minute wait time.
- C) Check the LED on the connector side of the microinverter:

LED	Indicates
Flashing green	Normal operation. AC grid function is normal and there is communication with the IQ Gateway.
Flashing orange	The AC grid is normal but there is no communication with the IQ Gateway.
Flashing red	The AC grid is either not present or not within specification.
Solid red	There is an active "DC Resistance Low, Power Off" condition. To reset, refer to the <i>Enphase IQ Gateway Installation and Operation Manual</i> at: http://www.enphase.com/support.

#### ACTIVATE MONITORING AND CONTROLS

Enphase IQ Gateway Quick Install Guide to activate system monitoring, set up grid management functions, and complete the installation.

- Detecting devices
- · Connecting to Enphase Installer Platform
- Registering the system

Enphase Connectors on the cable assemblies in the following table have a maximum -40° to +79° C (-40° to +174.2° F) and are rated for disconnection under load.

Part Number	Model	Maximum Voltage
840-00387	Q-12-10-240	250 VAC
840-00388	Q-12-17-240	250 VAC
840-00389	Q-12-20-200	250 VAC
840-00385	Q-DCC-2	100 VDC

### **PV Rapid Shutdown Equipment** (PVRSE)

Equipment and conforms with NEC-2014 and NEC-2017 section 690.12 and C22.1-2015 Rule 64-218 Rapid Shutdown of PV Systems, for AC and DC conductors, when installed according to the following requirements:

- of entry inside a building.

initiating device and (or with) status indicator which must be installed in a location accessible to first responders, or be connected to an automatic syste which initiates rapid shutdown upon the activation of a system disconnect or activation of another type of

The initiator shall be listed and identified as a

C22.1-2015 for more information. Additionally, in a prominent location near the initiator device, a placard or label must be provided with a permanent marking including the following wording PHOTOVOLTAIC SYSTEM EQUIPPED WITH RAPID

# **IMPORTANT SAFETY INSTRUCTIONS SAVE THIS INFORMATION.** This guide contains

	Q8, IQ8+, IQ8A, IQ8H, and IQ8M micro
	WARNING: Hot surface.
$\triangle$	WARNING: Refer to safety instruct
<b>A</b>	<b>DANGER</b> : Risk of electric shock.
$\bigcap$ i	Refer to manual

Double-Insulated

After you have installed the microinverters, follow the procedures in the

- · Connecting the IQ Gateway

- Building the virtual array

#### **Enphase Connector Rating**

current of 20 A, a maximum OCPD of 20 A, and maximum ambient temperature of

Part Number	Model	Maximum Voltage
840-00387	Q-12-10-240	250 VAC
840-00388	Q-12-17-240	250 VAC
840-00389	Q-12-20-200	250 VAC
840-00385	Q-DCC-2	100 VDC

This product is UL Listed as PV Rapid Shut Down

- Microinverters and all DC connections must be installed inside the array boundary. Enphase further requires that the microinverters and DC connection be installed under the PV module to avoid direct exposure to rain, UV, and other harmful weather
- The array boundary is defined as 305 mm (1 ft.) from the array in all directions, or 1 m (3 ft.) from the point

his rapid shutdown system must be provided with an

disconnecting means that plainly indicates whether it is in the "off" or "on" position. Examples are:

- Service disconnecting means • PV system disconnecting means
- Readily accessible switch or circuit breaker The handle position of a switch or circuit breaker is suitable for use as an indicator. Refer to NEC or CSA

replaced with 'PV.'

The placard, label, or directory shall be reflective, with all letters capitalized and having a minimum height of 9.5 mm (3/8 in.) in white on red background.

# **SAFETY**

# Safety Symbols

DANGER: Indicates a hazardous situation, which if not avoided, will result in death or serious injury. WARNING: Indicates a situation where failure

to follow instructions may be a safety hazard or cause equipment malfunction. Use extreme caution and follow instructions carefully. WARNING: Indicates a situation where failure to

follow instructions may result in burn injury. NOTE: Indicates information particularly important for optimal system operatio

#### General Safety DANGER: Risk of electric shock. Do not use

Inphase equipment in a manner not specified by the manufacturer. Doing so may cause death or injury to persons, or damage to equipment DANGER: Risk of electric shock. Be aware that installation of this equipment includes risk of electric shock. **DANGER**: Risk of electric shock. The DC conductors of this photovoltaic system are

ungrounded and may be energized. DANGER: Risk of electric shock. Always de-energize the AC branch circuit before servicing. Never disconnect the DC or AC connectors

### General Safety, continued

properly closed

DANGER: Risk of electric shock. Risk of fire Only use electrical system components approved for wet locations.

DANGER: Risk of electric shock. Risk of fire.

Ensure that all AC and DC wiring is correct and that none of the AC or DC wires are pinched or

damaged. Ensure that all AC junction boxes are

DANGER: Risk of electric shock Risk of fire Do.

not exceed the maximum number of microin-

male and female connectors must only be mated

Enphase Microinverter, read all instructions and

tion, on the Enphase Microinverter System, and

autionary markings in the technical descrip-

WARNING: Do not connect Enphase Microin-

verters to the grid or energize the AC circuit(s)

until you have completed all of the installatiòn

procedures and have received prior approval

VARNING: When the PV array is exposed to

NOTE: To ensure optimal reliability and to meet

warranty requirements, install the Enphase Microinverters and Enphase IQ Cable according

**NOTE**: Provide support for the Enphase IQ Cable

NOTE: Perform all electrical installations in

accordance with all applicable local electrical

voltage surge must be in accordance with local

DANGER: Risk of electric shock. Risk of fire. Do

not attempt to repair the Enphase Microinverter

contains no user-serviceable parts. If it fails,

ontact Enphase customer service to obtain

an RMA (return merchandise authorization)

number and start the replacement process.

mpering with or opening the Enphase croinverter will void the warranty.

DANGER: Risk of fire. The DC conductors of

or "PV Cable" when paired with the Enphase

llowable input voltage range of the Enphase

**WARNING**: The maximum open circuit voltage of the PV module must not exceed the specified

aximum input DC voltage of the Enphase

Refer to the Enphase Compatibility Calculator

module-compatibility to verify PV module electrical compatibility with microinverter. Use

IQ8 Series microinverters only with compatible

PV modules as per Enphase compatibility

module voids Enphase warranty

calculator. Using electrically incompatible PV

he PV module must be labeled "PV Wire"

voltage range of the PV module with the

codes, such as the Canadian Electrical Code,

with the matching male/female connector.

WARNING: Before installing or using the

on the photovoltaic (PV) equipment.

rom the electrical utility company.

light, DC voltage is supplied to the PCE.

to the instructions in this guide.

at least every 1.8 m (6 feet).

Part 1 and NEPA 70 (NEC)

Microinverter Safety

Microinverter

at: https://enphase.com/e

DANGER: Risk of electric shock. Risk of fire. Only qualified personnel should troubleshoot, stall, or replace Enphase Microinverters or the Enphase IO Cable and Accessories. Microinverter Safety, continued

> WARNING: Risk of equipment damage. The Enphase Microinverter is not protected from mage due to moisture trapped in cabling systems. Never mate microinverters to cable that have been left disconnected and exposed wet conditions. This voids the Enphase warranty

WARNING: Risk of equipment damage. Install

the microinverter under the PV module to avoid

weather events. Always install the microinverte

bracket side up. Do not mount the microinverte

unside down. Do not expose the AC or DC con-

nectors (on the Enphase IQ Cable connection,

condensation before mating the connectors

PV module, or the microinverter) to rain or

direct exposure to rain LIV and other harmful

WARNING: Risk of equipment damage. The erters in an AC branch circuit as listed in this Enphase Microinverter functions only with a quide. You must protect each microinverter AC. branch circuit with a 20A maximum breaker or ndard, compatible PV module with appropriate fuse, as appropriate. fill-factor, voltage, and current ratings. Unsupported devices include smart PV modules, fuel DANGER: Risk of electric shock. Risk of fire. cells, wind or water turbines, DC generators, and Only qualified personnel may connect the non-Enphase batteries, etc. These devices do no nphase Microinverter to the utility grid. behave like standard PV modules, so operation WARNING: Risk of equipment damage. Enphase and compliance is not guaranteed. These devices may also damage the Enphase Microinverter by

> WARNING: Risk of skin burn. The chassis of the Enphase Microinverter is the heat sink. Under nal operating conditions, the temperature could be 20°C above ambient, but under a temperature of 90°C. To reduce risk of burns

exceeding its electrical rating, making the system

use caution when working with microinverter

NOTE: The Enphase Microinverter has adjustable voltage and frequency trip points that may need to be set within grid profile, depending upon local requirements. Contact Enphase sustomer service to request a new custom grid profile If there is no pre-existing grid profile meeting local AHJ requirements.

#### Enphase IQ Cable Safety

notentially unsafe

DANGER: Risk of electric shock. Do not install the Enphase IQ Cable terminator while power s connected.

**DANGER**: Risk of electric shock. Risk of fire. When stripping the sheath from the Enphase IQ Cable, make sure the conductors are not damaged. If the exposed wires are damaged NOTE: Protection against lightning and resulting

> DANGER: Risk of electric shock. Risk of fire. Do not leave AC connectors on the Enphase IQ Cable uncovered for an extended period. You must cover any unused connector with a sealing can

the system may not function properly.

DANGER: Risk of electric shock. Risk of fire. Make sure protective sealing caps have been installed on all unused AC connectors. Unused AC connectors are live when the system is energized

**WARNING**: Use the terminator only once. If you open the terminator following installation, the latching mechanism is destroyed. Do not reuse the terminator. If the latching mechanism is defective, do not use the terminator. Do not circumvent or manipulate the latching

WARNING: You must match the DC operating WARNING: When installing the Enphase IO Cable, secure any loose cable to minimize tripping hazard

> NOTE: When looping the Enphase IQ Cable, do not form loops smaller than 12 cm (4.75 inches) in diameter.

**NOTE**: If you need to remove a sealing cap, you must use the Enphase disconnect tool.

**Enphase Customer Support:** enphase.com/en-us/support/contact